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D5208-041
Job Sheet 193665



Part No: D5208-041

Job Qty: 7 pcs

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/17/19

Job Tracking No:

Due Date: 4/30/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP REV:B 15.05.28 AS PER DWG REV.A DD
VERF:JLM IPP REV:C 15.06.22 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	7 pcs	4/30/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 Small Fab - 2 - B4B	7 pcs	4/30/19	0.00 0.55	Small Fab - 1 - B4B	DAS	
				Small Fab - 2 - B4B	58	APR 18 2019
				Small Fab - 3 - B4B	9-89	
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
130 QC 5	7 pcs	4/30/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
140 Packaging 3-1 - Stock - B4B	7 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	APR 18 2019	DAS 40 9-89
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B	54147	APR 22 2019
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	7 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Pick Kit) Descriptions: 120 - (Small Fab) 130 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5208-1	Blanking Plate	14 pcs (2 ea)	110-Packaging 1 - Pick Kit	S128543	
D5208-3	Guide	14 pcs (2 ea)	110-Packaging 1 - Pick Kit	S139018	
FM5001-050	Anchor Nut, Floating	7 pcs (1 ea)	110-Packaging 1 - Pick Kit	FM136684	
LN9038-0526	Screw	7 pcs (1 ea)	110-Packaging 1 - Pick Kit	S17326	
MS20427M3-3	Rivet	14 Ea (2 ea)	110-Packaging 1 - Pick Kit	S148663	
MS20615-3M3	Rivet	14 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM14189.40	
NAS1149C0332R	Washer	7 Ea (1 ea)	110-Packaging 1 - Pick Kit	S136444.15	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Packaging 1 - Pick Kit	D5208-1	14	15	0	
	D5208-3	14	14	0	
	FM5001-050	7	38	0	
	LN9038-0526	7	20	0	
	MS20427M3-3	14	2,579	0	
	MS20615-3M3	14	1,453	0	
	NAS1149C0332R	7	3,943	0	
Part Specifications					
Specifications could not be found.					



Container No: S173399



Part: D5208--041

Job No: 193665

Serial No/Batch: S173399

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/18/19